Display Elektronik GmbH

DATA SHEET

OLED MODULE

DEP 10801240A-RGB

3,92“ AM-OLED

Product Specification

Version: 1

10.05.2025

Revision History

Date	Rev. No.	Page	Summary
27.04.2025	0	ALL	FIRST ISSUE
10.05.2025	1	6	UPDATE THE STRUCTURAL DRAWING

Contents

* Description

This is a color active matrix AM-OLED module using Low Temperature Poly-Silicon Thin Film Transistors as Active Switching Devices. This module has a 3.92-Inch diagonally measured Active Area with 1080 Horizontal by 1240 Vertical Pixel Arrays.

Each pixel is divided into RED and GREEN dots, or BLUE and GREEN dots, and two pixels share RED or BLUE dots which are arranged in Vertical Stripe and this Module can display 16.7 Million Colors.

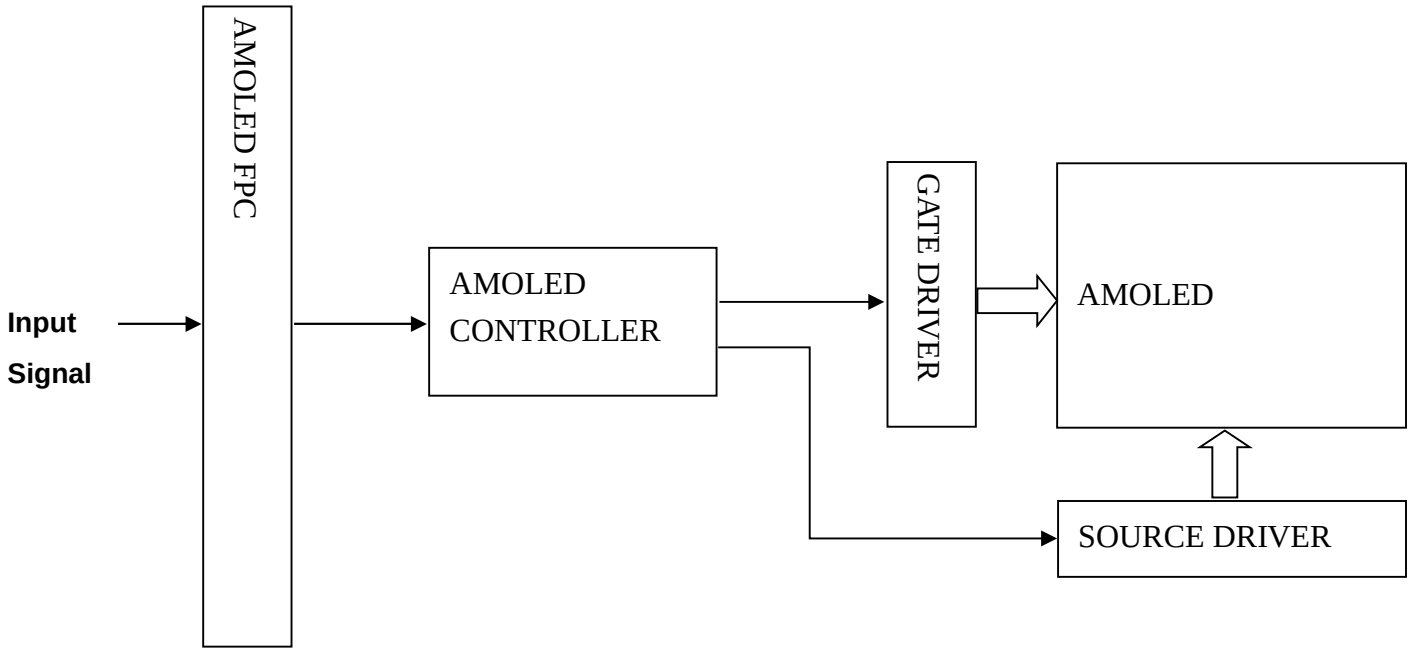
* Features

General Information Items	Specification	Unit	Note
	Main Panel		
Display Area (AA)	65.448 x 75.144 (3.92 Inch)	mm	-
Driver Element	TFT Active Matrix	-	-
Display Colors	16.7 Million	colors	-
Number of Pixels	1080 x RGB x 1240	dots	-
Pixel Pitch	0.0606 x 0.0606	um	-
Viewing Angle	ALL	o'clock	-
Controller IC	SD5302 (	-	-
Touch Controller IC	FT3519 (Oncell)	-	-
LCM Interface	4-LANE MIPI	-	-
Display Mode	AM-OLED	-	-
Operating Temperature	-20°C to +70°C	°C	-
Storage Temperature	-40°C to +80°C	°C	-
ONCELL TECHNOLOGY	Yes possible In case you want to have a custom C-TP, please contact us with your requirements.	-	-

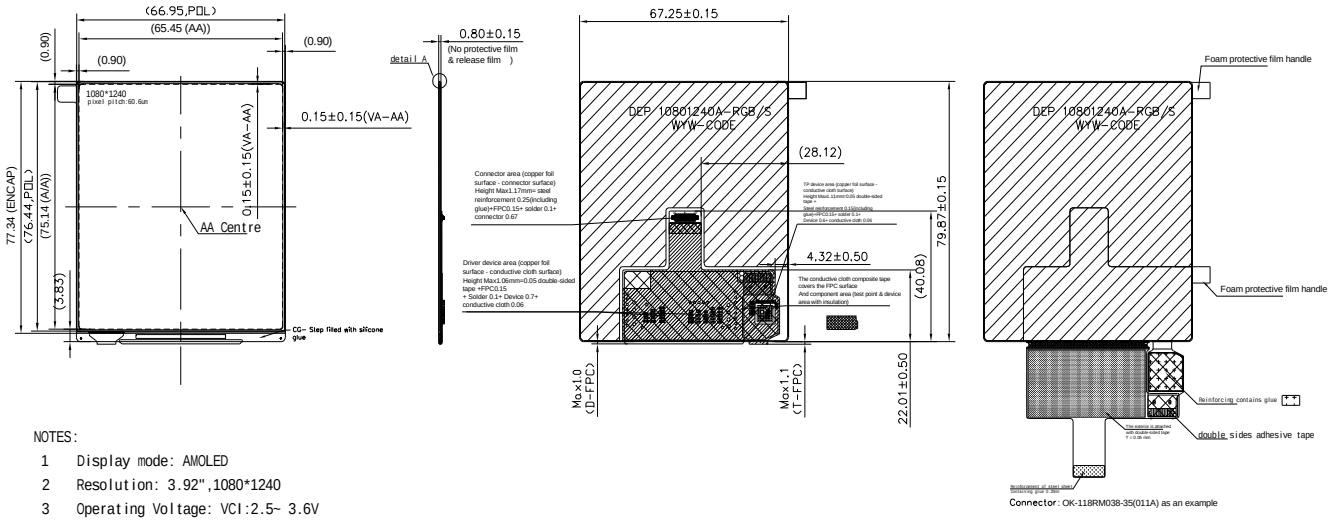
*** Mechanical Information**

Item		Min.	Typ.	Max.	Unit	Note
Module Size	Horizontal(H)	-	67.25	-	mm	-
	Vertical(V)	-	79.87	-	mm	-
	Depth(D)	-	0.80	-	mm	-
Weight		-	11	-	g	-

1. Block Diagram

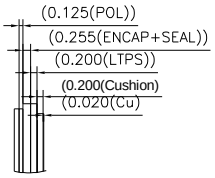


2. Outline Dimension



NOTES:

1 Display mode: AMOLED
2 Resolution: 3.92",1080*1240
3 Operating Voltage: VCI:2.5~ 3.6V
IOVCC:1.65~ 1.98V
ELVDD:4.55~ 4.65V
ELVSS:-3~ -1V
AVDD:4.5~ 6.5V
4 Operating Temp: -20? ~ 70?
5 Storage Temp: -40? ~ 80?
6 Unspecified tolerance: ±0.2
7 controller/driver:SD5302
8 Touch driver IC:FT3519
9 Customer No.:
10 RoHS compliant



Detail A
Scale 10:1

PIN	Symbol
1	GND
2	D0P
3	D0N
4	GND
5	D1P
6	D1N
7	GND
8	CLKP
9	CLKN
10	GND
11	D2P
12	D2N
13	GND
14	D3P
15	D3N
16	GND
17	TSP_RESET
18	TSP_SCL
19	TSP_SDA
20	VCI
21	TSP_AVDD
22	TSP_VDDIO
23	TSP_INT
24	AVDD_EN
25	SWIRE
26	TE
27	REST
28	VDDIO
29	ELVSS
30	ELVSS
31	ELVSS
32	ELVDD
33	ELVDD
34	ELVDD
35	MTP_PWR
36	AVDD
37	ID(NC)
38	ERR_FG

Connector: OK-118RM038-35(011A) as an example

FPC flattening state diagram

FPC flatten shipments

3. Input Terminal Pin Assignment

NO.	SYMBOL	DISCRIPTION	I/O
1	GND	Ground	P
2	D0P	MIPI Data Line	O
3	D0N	MIPI Data Line	O
4	GND	Ground	P
5	D1P	MIPI Data Line	O
6	D1N	MIPI Data Line	O
7	GND	Ground	P
8	CLKP	MIPI CLK Line	O
9	CLKN	MIPI CLK Line	O
10	GND	Ground	P
11	D2P	MIPI Data Line	O
12	D2N	MIPI Data Line	O
13	GND	Ground	P
14	D3P	MIPI Data Line	O
15	D3N	MIPI Data Line	O
16	GND	Ground	P
17	TSP_RESET	Reset Pin for Touch Panel	I
18	TSP_SCL	Serial Clock Signal for Touch Panel I2C I/F	I
19	TSP_SDA	Serial Data Signal for Touch Panel I2C I/F	I
20	VCI	AMOLED logic power for DDIC	P
21	TSP_AVDD	Analog Power for Touch Panel	P
22	TSP_VDDIO	Digital Power for Touch Panel	P
23	TSP_INT	Interrupt Signal for Touch Panel	I
24	AVDD_EN	AVDD enable	O
25	SWIRE	Control the PMIC	O
26	TE	Tear Effect	O
27	REST	Drive IC reset	I
28	VDDIO	AMOLED logic power for DDIC	P

29	ELVSS	AMOLED EL Negative power	P
30	ELVSS		
31	ELVSS		
32	ELVDD	AMOLED EL Positive power	P
33	ELVDD		
34	ELVDD		
35	MTP_PWR	Power supply for MTP Programming or Erase	I
36	AVDD	AMOLED charge pumping power for DDIC	P
37	ID(NC)	NC	--
38	ERR_FG	Error flag output pin.When MIPI interface error occurred, this pin output high.	O

4. AMOLED Optical Characteristics

4.1 Optical specification

Item		Symbol	Condition	Min.	Typ.	Max.	Unit.	Note
Contrast Ratio		CR	Θ=0 Normal Viewing	TBD	--	--		(1)(2)
LCM Luminance		LV	White Mode	450	500	550	cd/m2	
Color Gamut		S(%)	vs. NTSC	--		--	%	(1)
Color Filter Chromacicity	White	W_X	--	-0.04	0.306	+0.04		(1)(4)
		W_Y	--		0.331			
	Red	R_X	--		0.674			
		R_Y	--		0.325			
	Green	G_X	--		0.243			
		G_Y	--		0.668			
	Blue	B_X	--		0.141			
		B_Y	--		0.049			
OLED Lifetime				--	20000	--	Hrs	T95
Option View Direction		ALL						

Measuring Condition

Measuring surrounding: dark room

Ambient temperature: 25°C±2°C

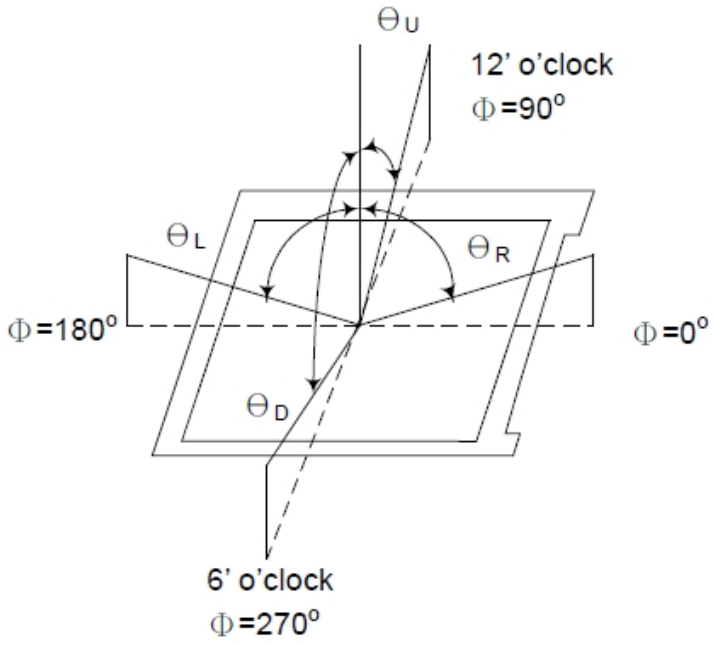
15min. warm-up time.

Measuring Equipment

FPM520 of Westar Display technologies, INC., which utilized SR-3 for Chromaticity and BM-5 A for

other optical characteristics.

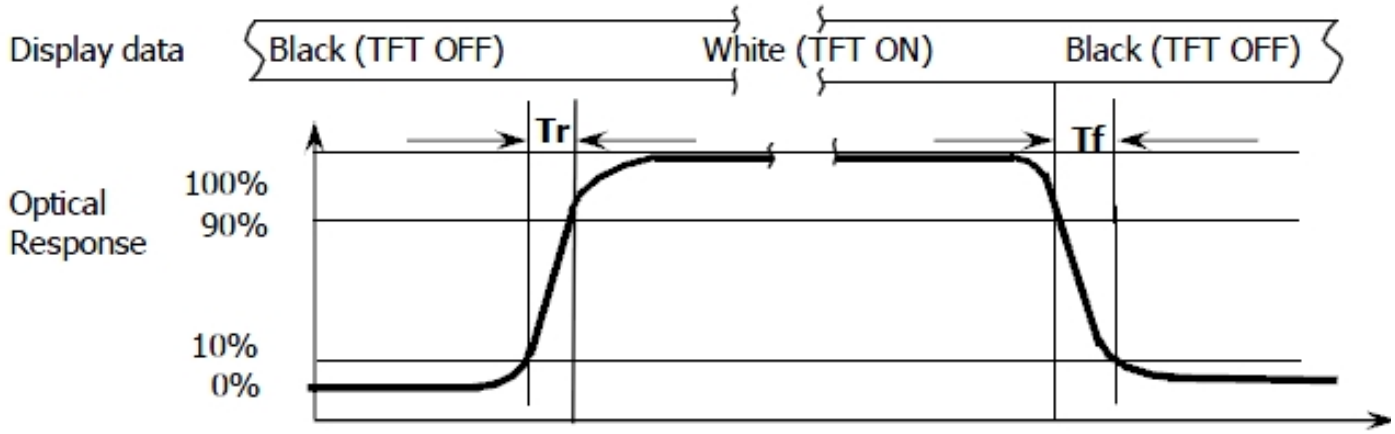
Note (1): Definition of Viewing Angle:



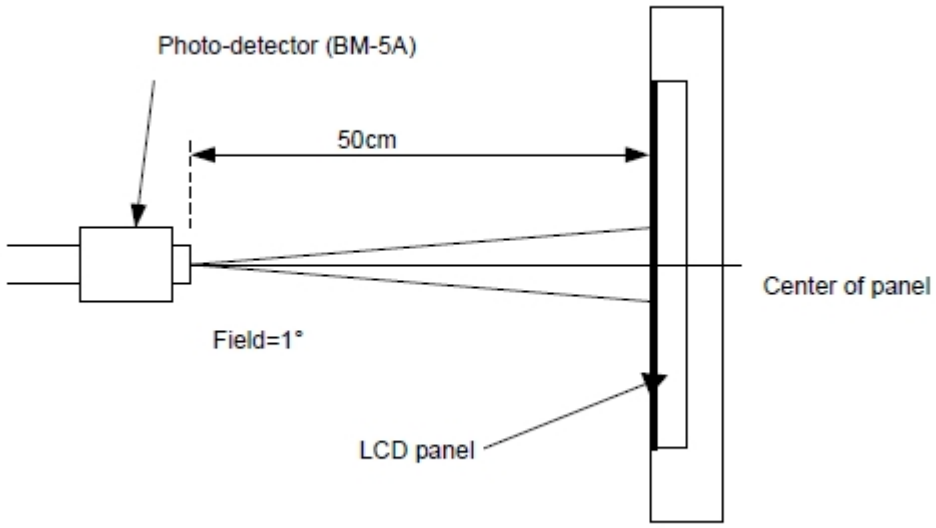
Note (2): Definition of Contrast Ratio (CR): measured at the center point of panel

$$CR = \frac{\text{Luminance with all pixels white}}{\text{Luminance with all pixels black}}$$

Note (3): Response Time



Note (4): Definition of optical measurement setup



5. AMOLED Electrical Characteristics

5.1 Absolute Maximum Rating (Ta=25 VSS=0V)

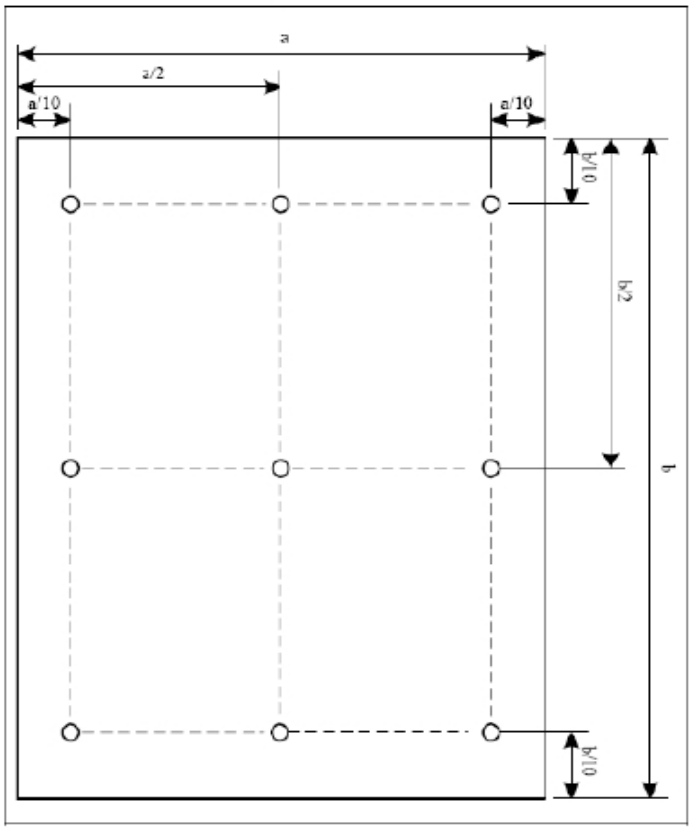
Characteristics	Symbol	Min.	Max.	Unit
Analog Power Supply	VCI	-0.3	5.5	V
Logic Power Supply	VDDIO	-0.3	5.5	V
Analog Power Supply	AVDD	-0.3	8.8	V
Positive Power Input	ELVDD	4	5	V
Negative Power Input	ELVSS	-1	-5	V
Operating Temperature	T_{OP}	-20	+70	℃
Storage Temperature	T_{ST}	-40	+80	℃

NOTE: If the absolute maximum rating of even is one of the above parameters is exceed ed even momentarily,
the quality of the product may be degraded. Absolute maximum ratings, therefore, specify the val ues
exceeding which the product may be physically damaged. Be sure to use the product within the range
of the absolute maximum ratings.

5.2 DC Electrical Characteristics

Characteristics	Symbol	Min.	Typ.	Max.	Unit	Note
Logic Power Supply	VDDIO	1.65	1.8	1.98	V	--
Analog Power Supply	VCI	2.5	3.0	3.6	V	--
Analog Power Supply	AVDD	4.5	6.5	6.5	V	--
Positive Output Voltage	ELVDD	4.5	4.6	4.65	V	--
Negative Output Voltage	ELVSS	-1	-3	-4	V	--
Level Input Voltage	V_{IH}	0.7*VDDIO	--	VDDIO	V	--
	V_{IL}	0	--	0.7*VDDIO	V	--
Level Output Voltage	V_{OH}	0.8*VDDIO	--	VDDIO	V	--
	V_{OL}	0	--	0.2*VDDIO	V	--

NOTE 3: Luminance Uniformity of these 9 points is defined as below:



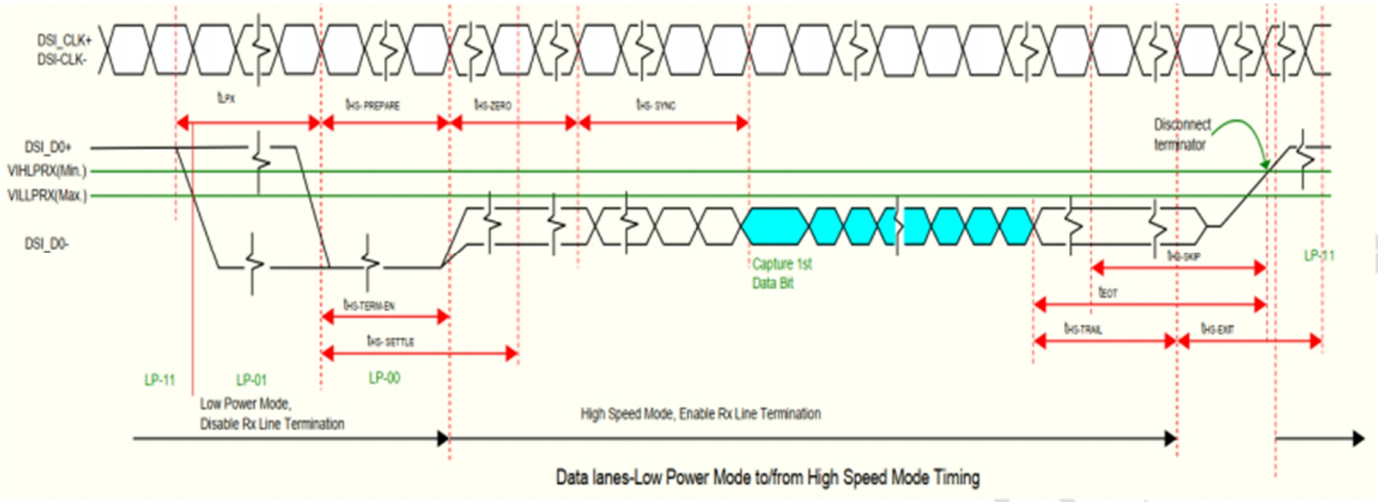
$$\text{Uniformity} = \frac{\text{minimum luminance in 9 points (1-9)}}{\text{maximum luminance in 9 points (1-9)}}$$

$$\text{Luminance} = \frac{\text{Total Luminance of 9 points}}{9}$$

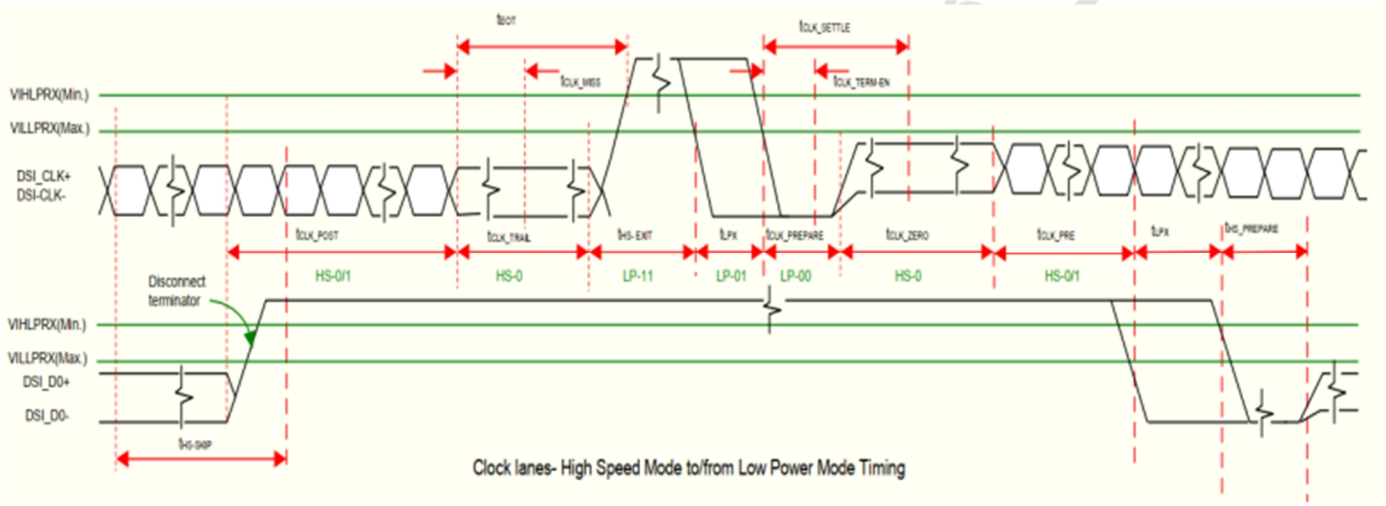
6. AC Characteristic

6.1 MIPI Interface Characteristics

HS Data Transmission Burst



HS Clock Transmission



Timing Parameters:

Signal	Symbol	Parameter	Min.	Typ.	Max.	Unit	Description
Low Power Mode to High Speed Mode Timing							
DSI-Dn+/-	t_{LPX}	Length of any low power state period	50	-	-	ns	Input
DSI-Dn+/-	$t_{HS-PREPARE}$	Time to drive LP-00 to prepare for HS transmission	40+4×UI	-	85+6×UI	ns	Input
DSI-Dn+/-	$t_{HS-TERM-EN}$	Time to enable data receiver line termination measured from when Dn crosses V_{ILMAX}	-	-	35+4×UI	ns	Input
High Speed Mode to Low Power Mode Timing							
DSI-Dn+/-	$t_{HS-SKIP}$	Time-out at display module to ignore transition period of EoT	40	-	55+4×UI	ns	Input
DSI-Dn+/-	$t_{HS-EXIT}$	Time to drive LP-11 after HS burst	100	-	-	ns	Input
DSI-Dn+/-	$t_{HS-TRAIL}$	Time to drive flipped differential state after last payload data bit of a HS transmission burst	60+4×UI	-	-	ns	Input
High Speed Mode to/from Low Power Mode timing							
DSI-CLK+/-	$t_{CLK-POS}$	Time that the MPU shall continue sending HS clock after the last associated data lane has transition to LP mode	60+52×UI	-	-	ns	Input
DSI-CLK+/-	$t_{CLK-TRAIL}$	Time to drive HS differential state after last payload clock bit of a HS transmission burst	60	-	-	ns	Input
DSI-CLK+/-	$t_{HS-EXIT}$	Time to drive LP-11 after HS burst	100	-	-	ns	Input
DSI-CLK+/-	$t_{CLK-PREPARE}$	Time to drive LP-00 to prepare for HS transmission	38	-	95	ns	Input
DSI-CLK+/-	$t_{CLK-TERM-EN}$	Time-out at clock lane display module to enable HS transmission	-	-	38	ns	Input
DSI-CLK+/-	$t_{CLK-PREPARE}$ +$t_{CLK-ZERO}$	Minimum lead HS-0 drive period before starting clock	300	-	-	ns	Input
DSI-CLK+/-	$t_{CLK-PRE}$	Time that the HS clock shall be driven prior to any associated data lane beginning the transition from LP to HS mode	8×UI	-	-	ns	Input

Note 1: VDDIO/VDDAM/VDDR =1.65~3.6V, VCI=2.5 to3.6V VSSIO=DVSS=VSSA=VSSAM=VSSR =VSSB=0V, Ta=-30°C to +85ºC.

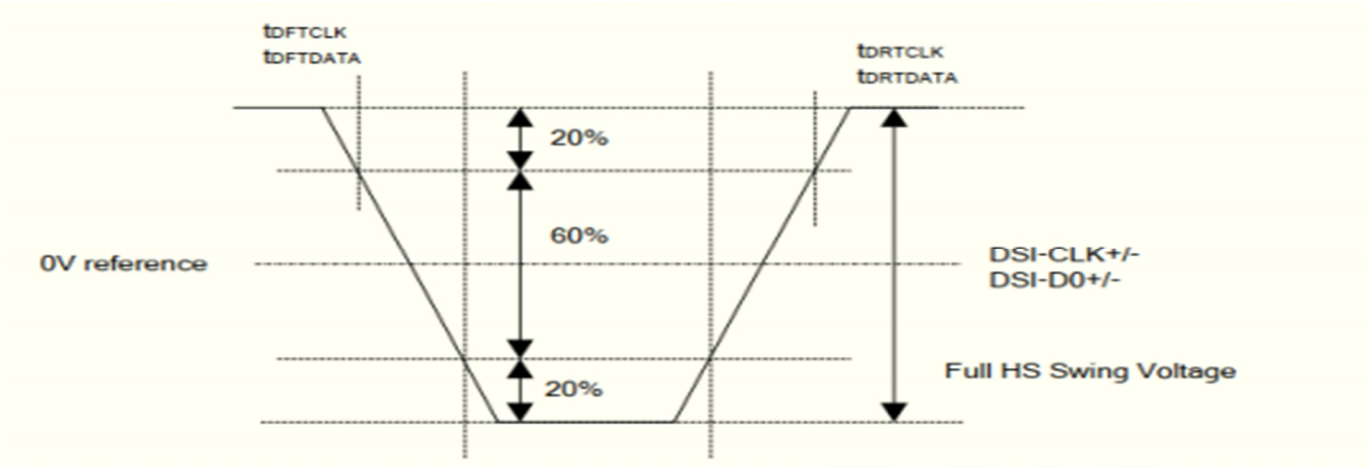
Note 2: Dn=D0, D1, D2 and D3.

High Speed Mode：

Signal	Symbol	Parameter	Min.	Typ.	Max.	Unit	Description
DSI-CLK+/-	$2\times UI_{INST}$	Double UI instantaneous	1.66	-	TBD	ns	
DSI-CLK+/-	UI_{INSTA} UI_{INSTB}	UI instantaneous halves ($UI = UI_{INSTA} = UI_{INSTB}$)	0.83	-	TBD	ns	
DSI-Dn+/-	t_{DS}	Data to clock setup time	0.15×UI	-	-	ps	
DSI-Dn+/-	t_{DH}	Data to clock hold time	0.15×UI	-	-	ps	
DSI-CLK+/-	t_{DRTCLK}	Differential rise time for clock	150	-	0.3×UI	ps	
DSI-Dn+/-	$t_{DRTDATA}$	Differential rise time for data	150	-	0.3×UI	ps	
DSI-CLK+/-	t_{DFTCLK}	Differential fall time for clock	150	-	0.3×UI	ps	
DSI-Dn+/-	$t_{DFTDATA}$	Differential fall time for data	150	-	0.3×UI	ps	

Note 1: VDDIO/VDDAM/VDDR =1.65~3.6V, VCI=2.5 to 3.6V, VSSIO=DVSS=VSSA=VSSAM=VSSR =VSSB=0V, Ta=-30 to +85 °C.
Note 2: Dn=D0, D1, D2 and D3.

DSI clock channel timing

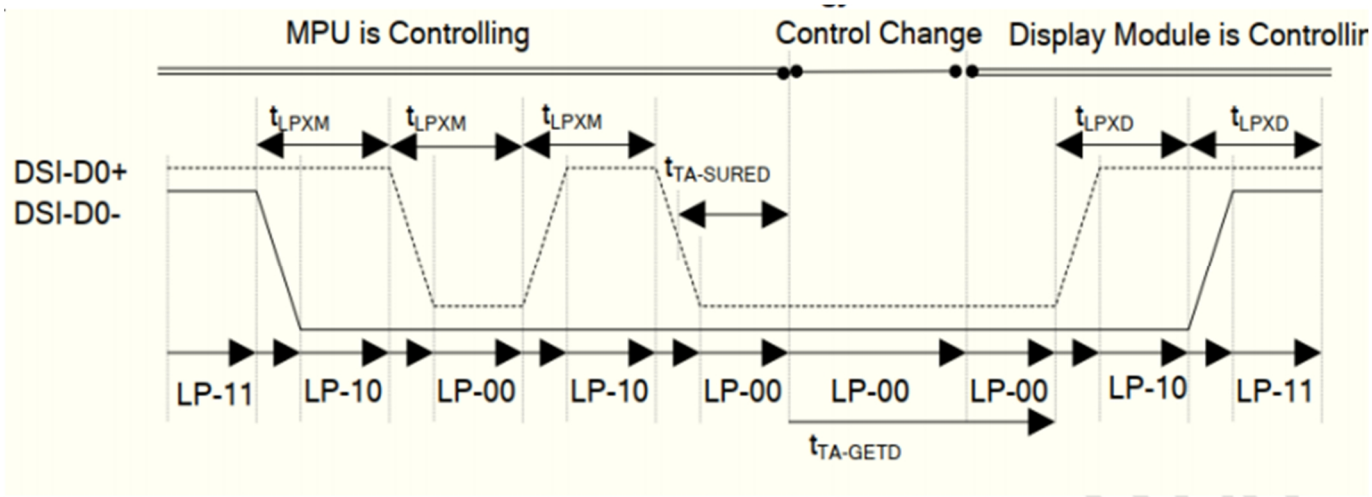


Rising and falling time on clock and data channel

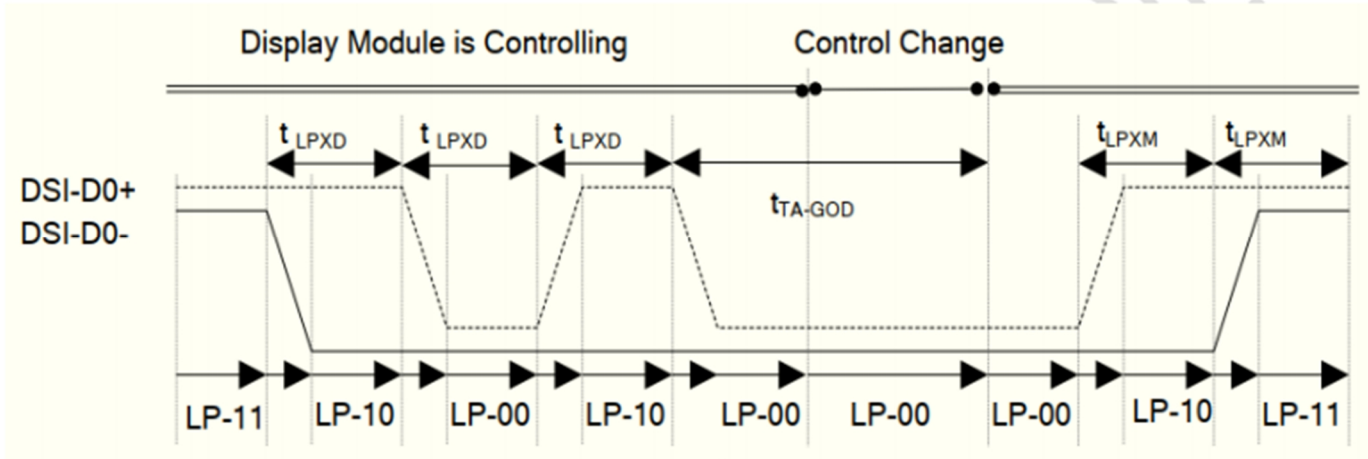
Low Power Mode：

Signal	Symbol	Parameter	Min.	Typ.	Max.	Unit	Description
DSI-D0+/-	t_{LPXM}	Length of LP-00, LP-01, LP-10 or LP-11 periodsMPU → Display Module	50	-	75	ns	Input
DSI-D0+/-	t_{LPXD}	Length of LP-00, LP-01, LP-10 or LP-11periodsDisplay Module →MPU	50	-	75	ns	Output
DSI-D0+/-	$t_{TA-SURED}$	Time-out before the MPU start driving	t_{LPXD}	-	$2\times t_{LPXD}$	ns	Output
DSI-D0+/-	$t_{TA-GETD}$	Time to drive LP-00 by display module	$5\times t_{LPXD}$	-	-	ns	Input
DSI-D0+/-	t_{TA-GOD}	Time to drive LP-00 after turnaround request - MPU	$4\times t_{LPXD}$	-	-	ns	Output

Note 1: VDDIO/VDDAM/VDDR =1.65~3.6V, VCI=2.5 to 3.6V, VSSIO=DVSS=VSSA=VSSAM=VSSR =VSSB=0V, Ta=-30 to +85 °C.



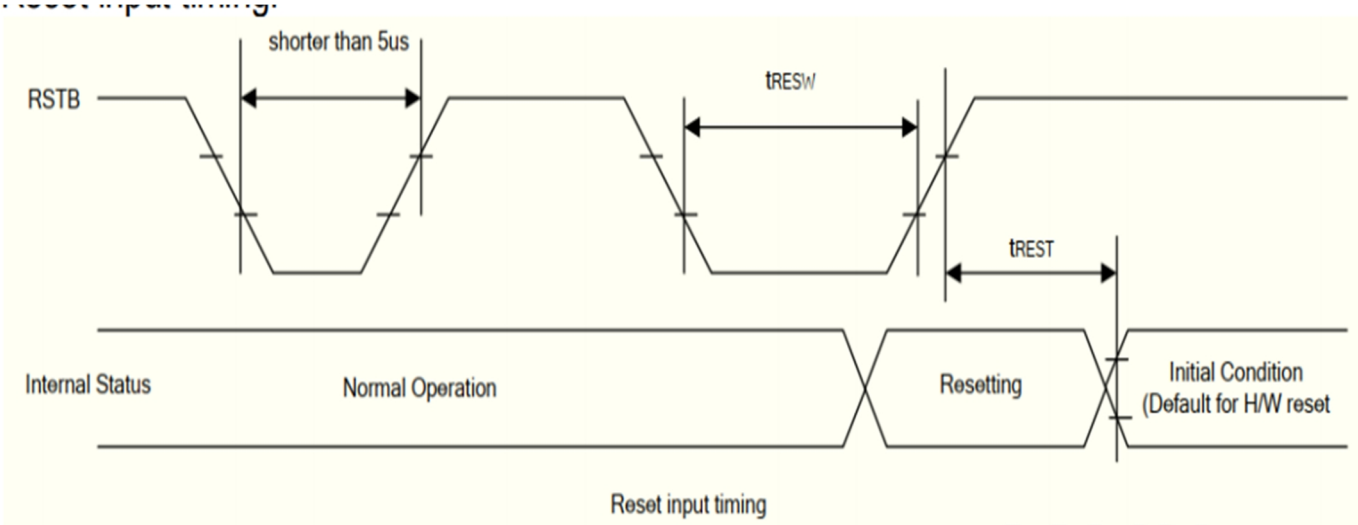
Bus Turnaround (BAT) from MPU to display module Timing



Bus Turnaround (BAT) from display module to MPU Timing

6.2 Display RESET Timing Characteristics

Reset Input Timing:



Reset input timing

Signal	Symbol	Parameter	Min.	Typ.	Max.	Unit	Description
RSTB	tRESW	Reset "L" pulse width (Note 1)	10	-	-	µs	-
	tREST	Reset complete time (Note 2)	-	-	5	ms	When reset applied during Sleep In Mode
			-	-	120	ms	When reset applied during Sleep Out Mode

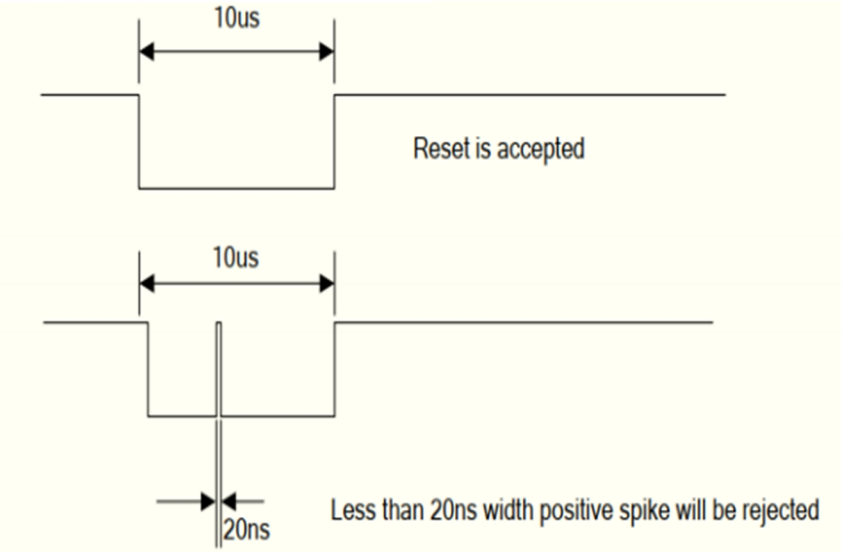
Note 1: Spike due to an electrostatic discharge on RSTB line does not cause irregular system Reset according to the table below

RSTB Pulse	Action
Shorter than 5µs	Reset Rejected
Longer than 10µs	Reset
Between 5µs and 10µs	Reset Start

Note 2: During the Resetting period, the display will be blanked (The display is entering blanking sequence, which maximum time is 120 ms, when Reset Starts in Sleep Out –mode. The display remains the blank state in Sleep In– mode) and then return to Defaultcondition for H/W Reset.

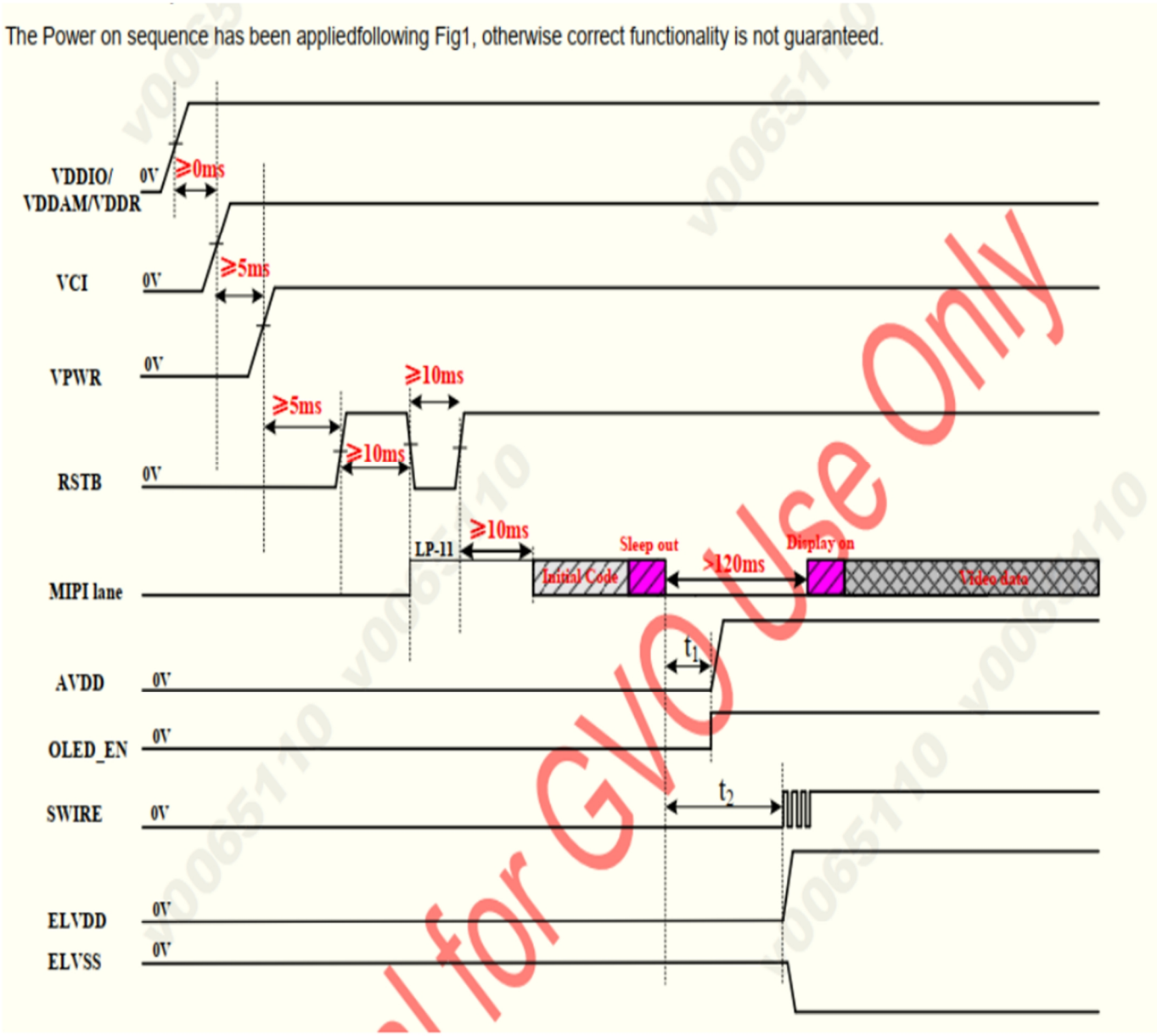
Note 3: During Reset Complete Time, values in OTP memory will be latched to internal register during this period. This loading is doneevery time when there is H/W Reset complete time (tREST) within 5ms after a rising edge of RSTB.

Note 4: Spike Rejection also applies during a valid Reset pulse as shown below:



Note 5: It is necessary to wait 5msec after releasing RSTB before sending commands. Also Sleep Out command cannot be sent for 120msec

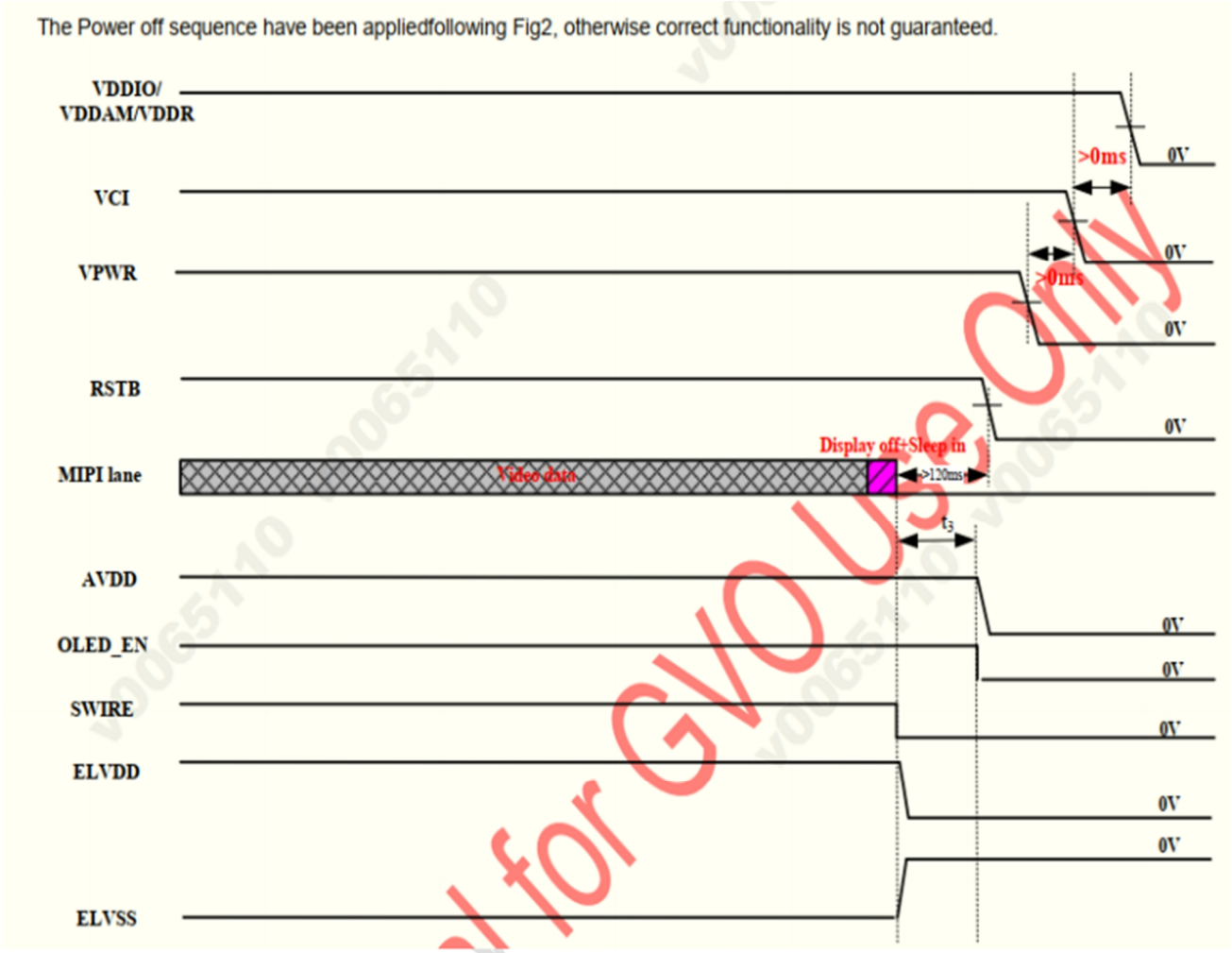
6.3 Power On Sequence



Note1: t1 is AVDD set up time, is controlled by AVDD_ONT[7:0];
Note2: t2 is ELVDD/ELVSS set up time, is controlled by SWIRE_ONF[5:0];

Note 3: VPWR is the power of Power IC for AVDD/ELVDD/ELVSS;

6.4 Power Off Sequence



Note1: t_3 is Power off Delay time, is controlled by AVDD_OFT[7:0];
Note2: VPWR is the power of Power IC for AVDD/ELVDD/ELVSS;

7. Touch Specification

7.1 Electrical Characteristics

7.1.1 Absolute Maximum Rating

Item	Symbol	Min.	Max.	Unit	Note
TP Power Supply Input	TSP_AVDD	2.7	3.6	V	-
TP Power Supply for Logic Circuits	TSP_VDDIO	1.7	3.6	V	-
Operating Temperature	T_{OP}	-20	+70	°C	-
Storage Temperature	T_{ST}	-40	+80	°C	-

7.1.2 DC Electrical Characteristics (Ta=25℃)

Item	Symbol	Min.	Typ.	Max.	Unit	Note
TP Power Supply Input	TSP_AVDD	2.8	2.8/3.0/3.3	3.6	V	-
TP Power Supply for Logic Circuits	TSP_VDDIO	1.7	1.8	3.6	V	-

7.2 I2C Interface

FT3519 supports the I2C interfaces, which can be used by a host processor or other devices.

The default I2C address is 0x70 and can be changed to the other assigned address by setting.

The I2C is always configured in theThe data transfer format is shown in Fiqure 2-4

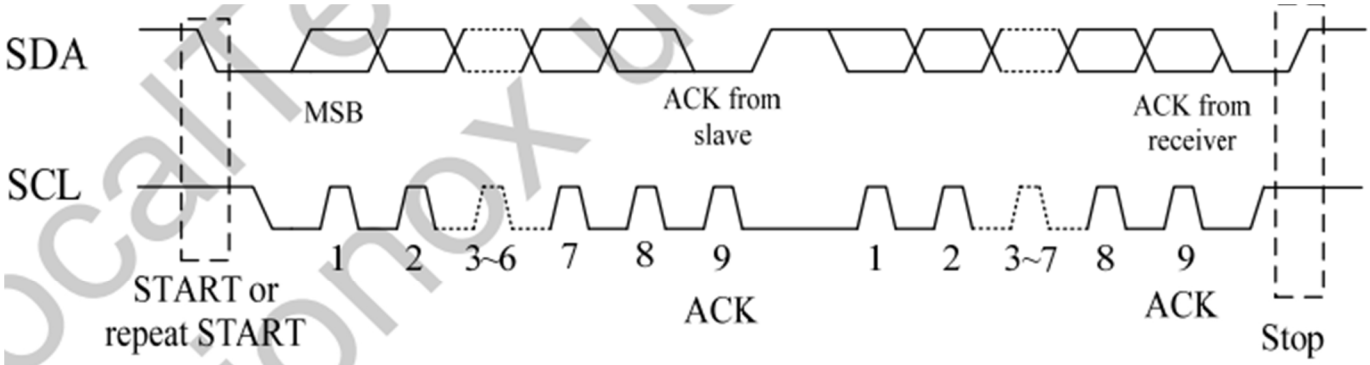


Figure 2-4 I2C Serial Data Transfer Format

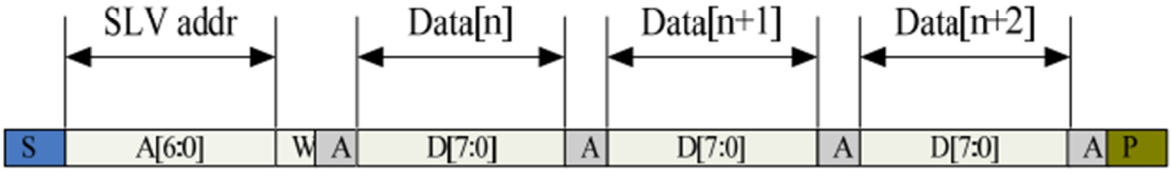


Figure 2-5I2C master write, slave read

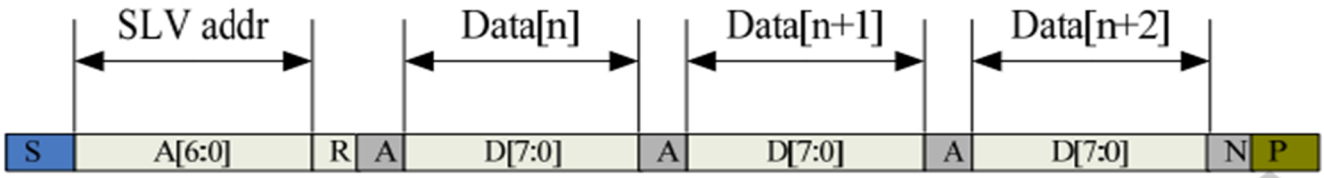


Figure 2-6 I2C master read, slave write

Table 2-1 lists the meanings of the mnemonics used in the above figures.

Table 2-1 Mnemonics Description

Mnemonics	Description
S	I2C Start or I2C Restart
A[6:0]	Slave address
R/ W	READ/WRITE bit, '1' for read, '0'for write
A(N)	ACK(NACK) bit
P	STOP: the indication of the end of a packet (if this bit is missing, S will indicate the end of the current packet and the beginning of the next packet)

I2C Interface Timing Characteristics is shown in Table 2-2.

Table 2-2 I2C Timing Characteristics

Parameter	Min	Max	Unit
SCL frequency	0	400	KHz
Bus free time between a STOP and START condition	1.3		us
Hold time (repeated) START condition	0.6		us
Data setup time	100		ns
Setup time for a repeated START condition	0.6		us
Setup Time for STOP condition	0.6		us

8. Quality Level

8.1 AMOLED Module of Characteristic Inspection

The environmental condition and visual inspection shall be conducted as below:

8.1.1 Inspection conditions

Test conditions: OLED is not light, cold white fluorescent lamp, illumination 1000lux ± 200lux; OLED lighting source shall not be higher than 200lux, with black background around.

8.1.2 Inspection distance

The standard observation distance of all surfaces of the tested object is 30cm ± 5cm.

8.1.3 Inspection angle

The angle between the product and the horizontal plane is 45°, and the eyes are perpendicular to the inspection plane. During inspection, the product needs to rotate 45° up, down, left and right. The observation line of sight needs to be within the half section of the cone.
The observation angle is 45° with the vertical axis of the product apex.
The central axis of the cone must be standard and perpendicular to the product surface and pass through the fluorescent lamp; For non-conventional display defects (including but not limited to local bright lines or local floodlights), the observation angle is 75° degrees from the normal of the product surface;
Full visual angle of appearance.

8.1.4 Inspection time: the inspection time without lighting is at least 10-12 seconds;

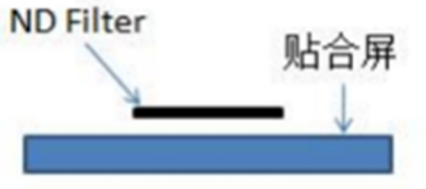
The time of OLED lighting inspection for each picture is 1~3 seconds. If the defect is still not visible within the specified time, the inspection piece is deemed to be qualified.

8.1.5 Test temperature

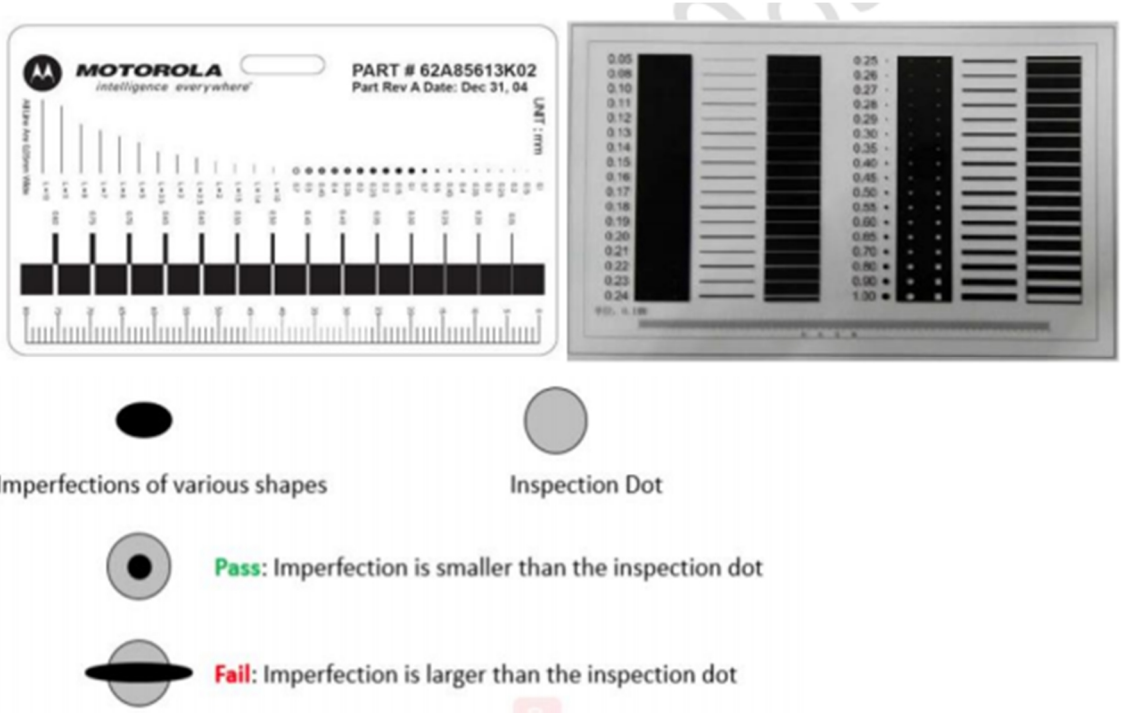
Room temperature 15℃~35℃, ambient humidity: 20% ~ 75% RH.

8.1.6 Inspection Tools

ND Filter: The ND Filter is placed at a distance of 2-3 cm above the defect for 2-3s to judge whether the defect is visible. As Figure below: (ND Filter is used to test mura isochromatic and light unevenness)



Point gauge (point gauge in the figure below is recommended), determination method: as shown in the figure, the point gauge film can cover is pass, and the point gauge film can not cover is Fail。 For example, a maximum of 0.2mm same-color spot defect is allowed on the Class A surface, and the pass that can be covered by 0.2mm on the film，The one that can be covered is Fail.

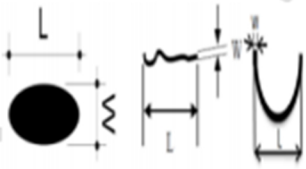


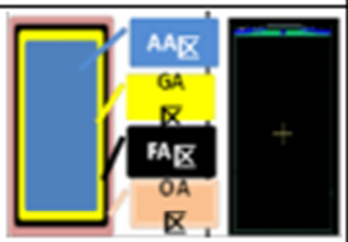
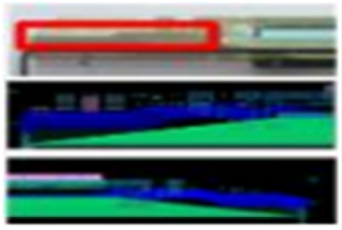
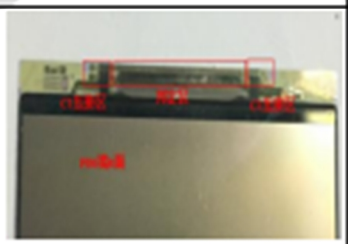
Digital caliper: resolution 0.01mm.
Projector: anime microscope, 3D projector.
Judgment description
The measurement accuracy shall refer to the specification definition. When the measurement equipment accuracy is higher than the specification definition, the measured value needs to be rounded to the precision defined by the specificationthe. For example, the size of edge collapse is 0.20mm, and the thousandth is the reference position, which is rounded to 0.200mm~0.204mm is OK,>=0.205mm, it is judged as NG.

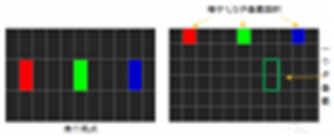
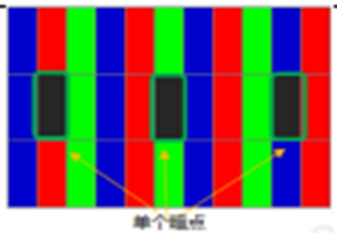
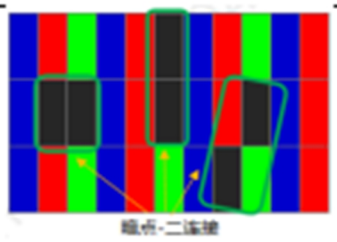
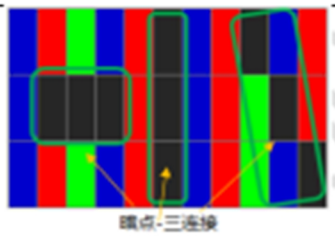
In addition to the tools used above, if additional inspection tools are needed to

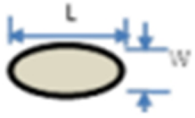
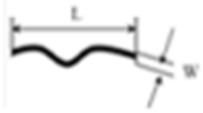
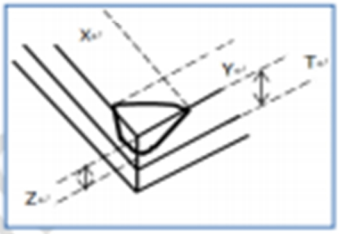
assist the judgment, they can only be carried out after the coordination of both parties.

Bad code and definition

Code and name		legend	explain
N	Number	-	Visually calculate the number; The statistics of the total number of defects does not include the completely "omitted" part. For the column defined as "omitted" and "omitted", it is not counted as the number of defects if it meets the requirements, otherwise it is calculated as an independent defect.
L	Length (mm)		Dot line distinguishing rule: L is the long side, W is the short side A. When L > 3W, handle as per line, otherwise handle as per point; B. When it is judged as line defect, S-shaped or C-shaped line appears, and the enclosed amount is less than 3/4 circle, it shall be treated as line defect; otherwise, it shall be treated as point defect, and the inner tangent circle shall simulate the size of point.
W	Width (mm)		
S	Area (^{mm2})	-	Surface gauge
D	Diameter (mm) D=(L+W)/2	-	Point diameter calculation: calculated by half of the sum of the long side and the short side, that is,

			D=(L+W)/2, where D represents the diameter of the point, L is the long side, and W is the short side;
H	Depth (mm)	-	Digital micrometer
DS	Distance (mm)		Distance between two points or between two lines
Schematic diagram of screen area			AA area: display area; GA area: GIP circuit area; FA area: Frit area; OA area: outside FA area
Leader area			Screen GIP circuit area, screen data circuit area
PAD Bangding District			COG/FOG Bonding alignment mark and Bonding Pad on LTPS substrate
PAD Non-state area			Screen test pad, cutting area and lead-free area on LTPS substrate
CT crimping area			Pin end screen test pad

Highlights		A single sub-pixel (or red, or green, or blue) of one pixel is called a point; The definition of bright spot is that in the environment of 200 ± 50 Lux, the pixels or dots seen by employees with naked eyes are always bright, and the bright spot is checked under the black screen
Scotoma		A single sub-pixel (or red, or green, or blue) of one pixel is called a point; A dark point is defined as a point that is not bright in a single sub-pixel seen with naked eyes in a 100% white picture under the environment of 200 ± 50 Lux.
Dark spot - two connection		Two adjacent sub-pixels under the magnifying glass are not bright at the same time (horizontal, vertical and oblique)
Dark Spot - Three Links		The adjacent R, G and B sub-pixels under the magnifying glass are not bright at the same time (horizontal, vertical and oblique)
CG monomer area division		AA: Front visible area, black ink internal area; A: Black ink area; B: Cover plate edge; The front defect that runs through the AA area and the A area shall be judged according to the specification of the strictest area, and the back defect shall be judged according to whether the AA area is visible.
Foreign matter highlights	-	Due to the foreign matter in the polarizer, the phenomenon that appears as a bright spot is called a foreign matter bright spot

point defect		There are bright spots and black spots in local positions, including but not limited to the internal dirt of the screen itself, pinholes, serrations, concave-convex spots, color spots, tiny bubbles, white spots, stains on the fitting of the polarizer, poor polarizer itself and other spot-like defects. Point defects are judged by diameter.
Linear defect		Linear impurities in the screen, including filaments, fibers, polarizer fitting impurities in the screen, and scratches on the surface of polarizer, etc. Linear defects are judged by length and width. Sensible scratch: also known as hard scratch, is a deep scratch on the surface, which is felt by hand. Senseless scratch: also known as fine scratch, no deep scratch on the surface, no feeling when touching.
Serrated defect		W: Distance from sawtooth crest to trough
Edge collapse/angle collapse		In the process of screen production, especially in the process of molding and cutting, the small glass missing at the glass edge is caused. X direction: parallel to FOG Pad or glass edge; Y direction: perpendicular to FOG Pad or glass edge; Z direction: screen thickness direction; T : The thickness of single-layer glass;
Pitting	-	In the unit area of 10mm * 10mm, the defect point with D ≤ 0.1mm, DS ≥ 2mm, and the number N ≥ 5. If the customer has other requirements, follow the customer's requirements.

Dirty	-	Including handprints, oil stains, fingerprints, stains, white fog and other undesirable phenomena. It is divided into erasable dirt and non-erasable dirt. Use a dust-free cloth dipped in alcohol, which can not be erased as non-erasable dirt. Wipable dirt is determined as follows: A. Dry dust-free cloth can be directly erased; B. Wipe with clean cloth dipped with anhydrous alcohol Press the alcohol-stained dust-free cloth on the dry dust-free cloth twice to absorb excess alcohol; Wipe back and forth with a dust-free cloth twice, and the dirt can be removed.

8.2 Sampling Procedures for Each Item Acceptance Table

Critical Defect (CR): any defect that directly or indirectly affects human health and safety, or the function of the product is lost.

Major Defect (MA): directly or indirectly affect the product function, or make part of the produc t function lost, and other customers do not acceptable defects.

Minor Defect (MI): appearance defect that does not affect product function and can be accepted by customers.

Defect Type	Sampling Procedures	AQL
Critical Defect (CR)	Take the normal inspection solution of the sampling plan of GB/T2828.1-2012 Inspection levelⅡ	0.065
Major Defect (MA)	Take the normal inspection solution of the sampling plan of GB/T2828.1-2012 Inspection levelⅡ	0.65
Minor Defect (MI)	Take the normal inspection solution of the sampling plan of GB/T2828.1-2012 Inspection levelⅡ	1.0

8.3 Telecommunications Inspection Item

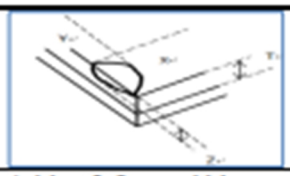
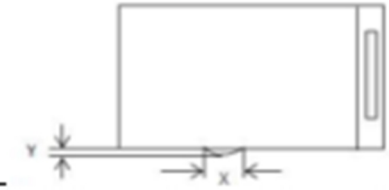
category	NO.	Inspection items	Inspection specification	test mode	defect type
	1	Display exception	not allow	visual	CR

Poor function	2	No display	not allow	visual	CR
	3	The picture flickers	not allow	visual	MA
TP function	4	TP test NG	not allow	visual	MA
Dot	5	Bright dot	not allow	visual	MI
	6	Partial Bright dot	ND6% or reference limit sample	visual	MI
	7	Dark dot	1.D≤0.15mm, ignored; 2.0.15mm < D≤ 0.2mm, DS ≥ 10mm, N ≤ 10; 3.D > 0.2mm,not allowed;	Visual inspection, Flinka	MI
Line	8	Bright line	not allow	visual	MA
	9	Dark line	not allow	visual	MA
	10	Slightly bright line	not allow	visual	MA
Mura	11	horizontal mura	No control under W64/127 screen; The 4%ND Filter on the 255 screen determines that the invisible is OK and the visible is NG.	Visual ND Filter/limit sample	MI
	12	vertical mura	No control under W64/127 screen; The 4% ND Filter on the 255 screen determines that the invisible is OK and the visible is NG.	Visual ND Filter/limit sample	MI
	13	White spot	No control under W64/127 screen; The 4% ND Filter on the 255 screen determines that the invisible is OK and the visible is NG.	Visual ND Filter/limit sample	MI
	14	Black spot	No control under W64/127 screen; The 4% ND Filter on the 255 screen determines that the invisible is OK and the visible is NG.	Visual ND Filter/limit sample	MI
	15	Color mura	4% ND Filter in W64/255 screen determines that the invisible is OK and the visible is NG	Visual ND Filter/limit sample	MI

	16	snowflake	No control under W64/127 screen; The 4% ND Filter on the 255 screen determines that the invisible is OK and the visible is NG.	Visual ND Filter/limit sample	MI
	17	Twill mura	No control under W64/127 screen; The 4% ND Filter on the 255 screen determines that the invisible is OK and the visible is NG.	Visual ND Filter/limit sample	MI
	18	Newtonian ring	No control under W64/127 screen; The 4% ND Filter on the 255 screen determines that the invisible is OK and the visible is NG.	Visual ND Filter/limit sample	MI
	19	Uneven transition	Reference homogeneity standard to assist in judgment; The 4% ND Filter in the W64/255 screen determines that the invisible product is OK and the visible product is NG.	Visual ND Filter/limit sample	MI
	1、 Mura all specify the screen judgment. For example, if the ELA mura judgment standard is 255, the ELA mura will only be judged on the W255 screen. 2、 Other types of mura have a low adverse effect rate and low incidence. According to the 4% ND Filter in the W64/255 screen, the invisible products are OK and the visible ones are NG.				
Dot/line of foreign material	20	Dot/line defects (foreign material, black white dot, scratch, bubble, etc.)	Same point/line specifications	Visual inspection/Flinka	MI

8.4 Appearance Inspection Item

NO.	Inspection items	Surface Area	Inspection specification	test mode	defect type
1	Broken glass	AA/OA	not allow	visual	MA
2	crack	AA/OA	not allow	visual	MA
3	Edge collapse/corner	AA/OA	1. Y ≤ 0.15mm, X and N are ignored; 2. 0.15 < Y ≤ 0.4mm, X ≤ 2mm, N is ignored; 3. Y > 0.4mm, not allowed; 4. Z ≤ t, without damage to Frit body;	Visual inspection, Flinka	MI

					
4	flange	AA/OA	1. Y ≤ 0.2mm, X is uncontrolled; 2. Y > 0.2mm, not allowed; 	Visual inspection, Flinka	MI
5	Glass warp	Whole area	 The product is placed horizontally on the front and back, and the lifting height at one end (plug gauge) ≤ 0.6mm	Visual inspection, Flinka	MI
6	Pin dirty	Bongding area	No control	visual	MI
7	Pin scratch	Bongding area	Scratches and whitening are found by visual inspection, and need to be rechecked with a microscope. The broken lead is not allowed, and the overlap is not allowed Note: CT pad area and pin non-bonding area are not controlled	visual	MI
8	PF film bump	LTPS	Touch is not allowed	visual	MI
9	PF film pinholes/pits	LTPS	No control	visual	MI
10	PF film scratch	LTPS	1. No scratch, no control; Scrape through, L<10mm; 2. The film shall be scraped through the exposed glass surface, referring to the lack of glue of PF film;	Visual inspection, Flinka	MI
11	PF film lacks glue	LTPS	50> 5mm, W>5mm not allowed	Visual inspection, Flinka	MI
12	PF membrane is dirty	LTPS	Wipable dirt needs to be wiped, and non-wipe dirt refers to the color difference of PF film;	visual	MI
13	PF film overflow	LTPS	1. Edge overflow W<0.2mm, acceptable; 2. W>0.2mm, not allowed;	Visual inspection, Flinka	MI

14	Color difference/stain (no convex touch)	LTPS	No control			visual	MI
15	PF film gluing offset	LTPS	1. Step area is not allowed; 2. Except for the step area, the rest shall be controlled by 0.5 ± 0.2mm;			Visual inspection, Flinka	MI
16	Screen body is dirty	LTPS	1. The front can be wiped and the dirt can be wiped, and the polarizer of the dirt cover cannot be wiped; 2. The back is not controlled;			visual	MI
17	point defect	AA	D (mm)	DS (mm)	Acceptable number	Visual inspection, Flinka	MI
			D≤0.15mm	/	Ignore		
			0.15mm< D≤0.2mm	DS≥10	N≤10		
18	Linear defect/foreign matter linear/non-inductive scratch	AA	W (mm)	L (mm)	DS (mm)	Acceptable number	Visual inspection, Flinka	MI
			W≤0.03	L≤5	≥10	ignore		
			0.03< W≤0.05	L≤2	≥10	ignore		
			0.03< W≤0.05	2 < L≤5	≥10	N≤4		
			W>0.05	-	/	Not allowed		
			-	L>5	/	Not allowed		
19	Point/Line defects	Camera hole area/Blind hole area	D(mm)		Acceptable number	Visual inspection, Flinka	MI
			D≤0.15		ignore		
			0.15 < D≤0.2		ignore		
			D>0.2				
20	Newton rings（Blind hole area）	Camera hole area/Blind hole area	Not control			Visual inspection	MI
21	offset	Camera hole	The metal ring extends inward 0.1mm ,ingore			Visual inspection	MI

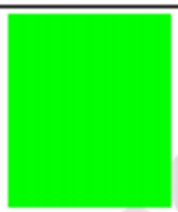
		area/Blind hole area			
22	Blind hole color bias(same color)	Camera hole area/Blind hole area	Functional requirements such as transmittance and PV value are met,not control appearance	Visual inspection	MI
23	Protective film scratch	Whole area	No control under no hurt boby	Visual inspection	MI
24	Protective film starved/overflow glue/burr	Whole area	No control under no hurt boby	Visual inspection	MI
25	Dirt inside the protective film	Whole area	Not allowed	Visual inspection	MI
26	Easy to tear	Cover front	Function is invalid, damaged, leaked not allowed Wrinkles, bumps, dirt, punching bad, burr, overflow glue is not controlled	Visual inspection	MI
27	Polarizer edge overflow	AA	W≤0.35mm , Not control; W>0.35mm, Not allowed.	Visual inspection, Flinka	MI
28	Polarizer concave convex point	AA	convex point: D≤0.2mm or refer to limit sample concave point: D≤3mm, DS≥10mm, N≤3 or refer to limit sample	Visual inspection, Flinka	MI
29	Polarizer fold / indentation	AA	Does not affect the display as OK or refer to limit sample;	Visual inspection	MI
30	Polarizer chromatism	AA	No control	Visual inspection	MI
31	IC chip	IC	Not allowed	Visual inspection	MI
32	FPC body defect	FPC	1. The parts on the FPC must be consistent with the product BOM table, and there are incorrect, multiple, or missing parts, which are not allowed; Polarities such as capacitors and inductors should not be soldered backwards or crooked; 2. FPC scratches/scratches are based on the absence of exposed copper; 3. Creases/Indentations: Indentations in the circuit area should not cause the back of the	Visual inspection	MI

			covering film to turn white; Non line area indentation should not cause FPC damage 4. Except for the golden finger. FPC foreign object: a. Spot shape: D ≤ 0.5mm, N ≤ 3; b. Linear: length and width ≤ 0.3 * 5mm;		
33	FPC gold finger defect	Golden Finger Region	1. Golden finger cracking: The length and width of the crack/damage at the top of the golden finger ≤ the line width; 2. Gold finger copper leakage: W ≤ 1/3 line width, L ≤ line width, unlimited quantity 3. Gold finger gap W1 ≤ 1/3 line width W, length L1 ≤ 1/2 line width W, unlimited quantity, all of the above conditions are met and allowed; 4. Gold finger pressure/scratch should not expose copper, there should be no unevenness, and there should be no depth visible to the naked eye, which does not affect assembly and is acceptable; 5. Gold fingers should not have sharp creases or dead folds; 6. FPC gold fingers should not have oxidation, blackening, burns, or browning;	Visual inspection	MI
34	connector	connect or	There should be no tin or residual solder beads on the connector, and there should be no tin connection on the connector pins; PIN deformation shall be controlled within 0.05mm; Does not affect the lighting function; Visual inspection of pin breakage, pin detachment, and deformation of the outer frame is not allowed;	Visual inspection	MI
35	Insulating tape	Bondin g area	There must be no obvious wrinkles or bubbles	Visual inspection	MI
		Compo nent area	1. Scratches and glue splashes are uncontrollable; 2. Do not wipe dirt or dirt; 3. The offset of the insulation tape should not exceed the edge of the product, and other requirements should be determined based on the drawing; 4. Burr edges, no control over glue overflow;		

			5. Damaged, incomplete, or missing labels are not allowed;		
36	Composite tape	All	1. It is not allowed for the composite tape to leak out of the edge of the screen body; 2. Folding of composite tape, light leakage during assembly, or affecting assembly and thickness are not allowed; 3. Damaged composite tape is not allowed; 4. The size of the composite tape cutting defect does not meet the requirements of the drawing and cannot be controlled; 5. Composite tape should not be wiped with dirt or foreign objects, and foreign objects should follow the dotted line standard; 6. The burrs of the composite tape should not exceed the edge of the screen body, regardless of control; 8. Composite adhesive tape with no control over glue splashes or overflow; 9. Composite tape bubbles: D ≤ 5mm, N not included; 10. Composite tape bumps: acute angle bumps D ≤ 0.3mm, N ≤ 3; Smooth concave convex points D ≤ 0.8mm, N ≤ 3; 11. Composite tape foreign object (foreign object between copper foil and blue film): D ≤ 0.3mm, N ≤ 3; 12. Edge sawtooth of composite tape: 0.5 * 3mm, N ≤ 3; 13. The color difference of the protective film in the composite tape is not controlled; 14. Copper foil indentation and dead bending in composite tape are not allowed, which does not affect assembly and thickness control; Or reference limit sample; 15. No control of foreign objects/dents in copper foil in composite tape;	Visual inspection	MI
37	OCA overflow	All	Not allowed within AA area; Externally visible: Control standard ≤ 0.15mm	Visual inspection	MI

38	Sealing glue	Pin	1. Broken adhesive is not allowed, and the circuit cannot be exposed. 2. The thickness of the colloid shall not be higher than the POL surface. 3. Bubble diameter<1mm. 4. Other: According to the drawings and work instructions.	Visual inspection	MI
39	Conductive cloth	All	1. Conductive cloth dirt: D ≤ 5mm, N ≤ 2; 2. Conductive cloth bubbles: D ≤ 2mm, N ≤ 2; 3. Conductive cloth foreign object: D ≤ 1mm, N ≤ 3; 4. Folding of conductive fabric: N ≤ 2;	Visual inspection	MI
40	Copper foil	All	Copper foil sticking is not allowed to leak out of the edge of the screen body; Abnormal color of copper foil refers to standard samples/sealed samples, and damage is not allowed. Soft scratches on the surface are not controlled.	Visual inspection	MI
41	QR code	QR code	It is not allowed to be unable to scan or difficult to scan (recognition can only be achieved after three consecutive scans), with a clear appearance, no blurring, missing printing, and other defects	Visual inspection	MI
42	Package	Other	Products should put into the anti-static trays, with non-overlapping, and the trays should be staggered placed. Different products cannot be mixed into the same inner package. The package should not have obvious deformation or breakage .The printing labels type and quantity are correct. The package should have QC signature. ROHS label is needed if the product is under ROHS control.	visual	-
43	Boundary dimension NG	Other	It is not allowed to exceed the dimensional tolerance required by the specifications and drawings	Calipers, measuring instruments	-

8.4 Inspection picture library

Serial number	picture	Picture name	Mainly judged as defective	remarks
1		W_ GRAD(64) 64 gray scale	Point/line type, foreign matter point/line, mura type	/
2		W_ GRAD(128) 128 gray scale	Point/line type, foreign matter point/line, mura type	/
3		WHITE white	Point/line type, foreign matter point/line, mura type	/
4		Black black	Bright spot, bright line, dark mura	/
5		RED red	Point type, line type, foreign matter point/line	/
6		GREEN green	Point type, line type, foreign matter point/line	/
7		BLUE blue	Point type, line type, foreign matter point/line	/

Note: The actual sequence and lock seconds of the screen can be adjusted according to the customer's requirements and the needs of the factory.

9. Reliability Test Result

Item	Condition	Inspection after test
High Temperature Operating	70℃,96H	IEC60068-2-2,GB2423.2
Low Temperature Operating	-20℃, 96HR	IEC60068-2-1 GB2423.1
High Temperature Storage	80℃, 96HR	IEC60068-2-2 GB2423.2
Low Temperature Storage	-40℃, 96HR	IEC60068-2-1 GB2423.1
High Temperature & High	+60℃, 90% RH ,96 hours.	IEC60068-2-78 GB/T2423.3
Thermal Shock (Non-operation)	-40℃,30 min ↔ 80℃,30 min,	Start with cold temperature, End with high temperature, IEC60068-2-14,GB2423.22

10. Cautions and Handling Precautions

10.1 Handling Precautions:

(1) The display panel is made of glass. Do not subject it to a mechanical shock by dropping it from height..
(2) Do not press down the screen or the adjoining areas too hard because the color tone may be shifted.
(3) The polarizer covering the display surface of the AMOLED module is soft and easily scratched. Handle this polarizer carefully.
(4) If the display surface is contaminated, blow on the surface and gently wipe it with a soft dry cloth. If it is still not completely clear, moisten the cloth with ethyl alcohol.
(5) Solvents may damage the polarizer. Do not use water, ketone or aromatic solvents except ethyl alcohol. Do not attempt to disassemble the AMOLED Module.
(6) If the logic circuit power is off, do not apply the input signals.
(7) To prevent destruction from static electricity, be careful to maintain an optimum working environment.
(8) Be sure to make yourself in contact with the ground when handling with the AMOLED Modules.
(9) Tools required for assembly, such as soldering irons, must be properly ground.
(10) To reduce the generation of static electricity, do not conduct assembly or other work under dry conditions.
(11) To protect the display surface, the AMOLED Module is coated with a film. Be careful when peeling off this protective film, because static electricity may generate.

10.2 Storage Precautions.

(1) When storing the AMOLED modules, be sure that they are not directly exposed to the sunlight or the light of fluorescent lamps.
(2) The AMOLED modules should be stored under the storage temperature range. If the AMOLED modules will be stored for a long time, the recommended condition is: Temperature: 0°C~40°C Relatively humidity: ≤80%
(3) The AMOLED modules should be stored in the room without acid, alkali or harmful gas.

10.3 Transportation Precautions:

(1) The AMOLED modules should not be suffered from falling and violent shocking during transportation. Besides, excessive press, water, damp and sunshine, should be avoided.